



Aluminium Bi-fold and Sliding Door Systems

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Experts in Aluminium

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AT ALUK WE BELIEVE
COLLABORATION IS KING.
IT'S WHY WE'RE PROUD OF
THE PARTNERSHIPS WE'VE
BUILT WITH FABRICATORS,
INSTALLERS AND
ARCHITECTS THROUGHOUT
THE UK AND BEYOND

By experts, for experts

It's fair to say we live and breathe aluminium at AluK. From its melting point of 660.32°C to its remarkable low density and vital role in the aerospace industry, there's little we don't know about atomic number 13. More importantly, we're experts at using this versatile metal to create high-performing and sustainable door systems that surpass the needs of fabricators and installers across the UK.

From the production line to our design and sales offices, every member of the AluK team is a leader in their field. It's this collective expertise alongside our traditional family values that have enabled us to design, engineer and manufacture industry-leading façade systems for over 25 years.

Boasting slimmer sightlines and greater feature options, all our products are manufactured to the highest UK standards. So whether commercial or residential, modern or traditional, you can be confident our experts will ensure every AluK product delivers peerless performance and signature style.

Russell
Russell Yates
AluK Managing Director

Why choose AluK aluminium systems?

For over 25 years, we've been at the forefront of aluminium door design.

But why aluminium?

It's lightweight, strong and almost 100% recyclable.

It doesn't warp or rust and is near maintenance-free.

Plus it's exceptionally versatile and easy to install.

And that's really just for starters.

Design

Without compromising on strength, our aluminium door systems are designed to offer your customers the narrowest of sightlines, allowing bigger glazing and providing greater light into their homes.

Our integrated systems are designed for maximising profiles and parts, as well as to ensure fast fabrication and a wide range of installation options.

Colour

Access a large spectrum of contemporary and classic colour choices and finishes.

We also offer a range of standard single and dual colour products from stock with our Colour+ offer.

For full Colour+ details email info@aluk.co.uk

Security

We understand the importance of security to your customers. That's why all our door systems are independently tested to ensure they not only meet current security regulations for new builds, but that they're inherently burglar resistant too.

Most of our systems are also certified by PAS 24, Secured By Design and Q-marked accredited.

Thermal efficiency

Our door systems offer award-winning U-value performance for both double and triple glazing.

In fact, we were the first company to ever gain an A-rated aluminium double glazed system in the market.

Performance

Each system includes water and acoustic barriers, and utilises the latest manufacturing technologies and techniques to provide long-term peace of mind.

They also have integrated drainage paths that allow water to pass through the system.

This, combined with the high quality air seals and barriers, ensures they can tackle the everchanging British climate with ease.

Energy Ratings (WERs)

Our aluminium door systems are rated for their energy efficiency using the familiar A-G scale. This means homeowners and architects can instantly see which doors to choose.

WERs also affect fabricators, because in order to supply WER

products a fabricator must join an official and recognised scheme.

This is to ensure that manufacturers can prove they have audited processes in place and that the ratings displayed are accurate. As you'd expect, we have our own group scheme at AluK.

This provides members fast-track access to all our WER data, saving them valuable time and effort.

For a more detailed look at the ratings, download our **WER guide** at aluk.co.uk

Service excellence

Expert service is key at AluK, so our trained architectural technicians and engineers are always on-hand to offer guidance and support from design through to installation.

We also have highly experienced Project Consultants able to help with design, system selection, construction details and project specifications for your specific sector.

AluK Academy

Training is another key service we provide. From CPDs and toolbox talks to hands-on guidance at our Academy Centre, we provide a wide range of training options to all our customers.

To find out more simply email training.uk@aluk.com

An AluK system for every application

If there's one thing homeowners, architects, installers and fabricators all have in common, it's their desire for choice. That's why we've created our wide range of aluminium façade systems to meet the needs of different application, performance and aesthetic demands.

To make life easy for homeowners, we've created three product ranges based on their individual requirements:

- ▶ For those looking for the thinnest sightlines and finest finish, there's our premium Infinium sliding door.
- ▶ If outstanding quality and stand-out at a competitive price is desired, the Luminia range is the obvious choice.
- ▶ For stylish design and everyday practicality, opt for the Optio range of door systems.

From a fabricator and installer perspective, we offer systems that cover everything from new builds, replacements and large-scale refurbishment projects.

Whatever choice you make, you can be confident that our systems offer the superior performance and quality of aluminium through and through.



New builds

Residential replacement

Tested, tried and trusted

From trusted favourites to the latest innovations, our comprehensive range of aluminium door systems has been designed and developed with fabricators, installers and homeowners in mind at every stage.

Furthermore, every system delivers the aesthetic appeal and exceptional build quality demanded by the industry.

It also goes without saying they've all been tested and certified to the latest standards and accreditations.

These include PAS 24, BS4873, Secured By Design and Qualicoat for starters. Not to mention ISO 9001. They also hold Q-Mark

Certifications for enhanced security doors. Should we go on?

Whichever system you choose, we'll work closely with you to ensure you have all the information you require for successful fabrication and installation.

All the latest structural, thermal and wind calculations are available, as is a comprehensive suite of CAD, NBS Specifications performance and environmental data.

ALWAYS UP TO THE TEST





AluK door systems

Engineered to integrate seamlessly with our window system range, our aluminium door systems remain our most popular products and provide unrivalled safety, security and installation simplicity.

Each door system has its own distinct look and feel, offering varying levels of performance, profile depth and glazing area.

However, while our designs may differ you'll find our materials and manufacturing processes are as reliable as ever - you have our guarantee. A 10-year one, in fact.

In addition to meeting the needs of every application type, our doors also support the current industry trend for refurbishment over replacement.

This allows fabricators and installers to provide the additional light and space their customers want, in the most befitting way possible.



Luminia

F82 Bi-fold Door

A contemporary, stylish bi-folding door, with thinner sightlines and an interlock of 122mm that provide larger glazing panels without compromising on performance.

It also offers HD compact slim stainless steel rollers as standard allowing for a smoother movement when opening and closing. And with the re-design of the flush pop-out handle, form and function work in perfect harmony.

Visit f82.aluk.com for more information and to request a brochure.



DESIGN FEATURES

- Re-designed flush pop-out handle
- Unique traffic door
- HD compact rollers as standard
- 4 stainless slim steel rollers
- Both frame and cill sightlines of 97mm
- All configurations available open in and open out

OPTIONS

- Chamfered and square bead options
- Glazing 28mm - 54mm
- Available in a range of opening configurations
- Available in a range of single or dual colour and anodised finishes
- All configurations available open in and open out
- Chamfered and square based options

SPECIFICATIONS

Performance and accreditation

	F82
U value (double glazing) (Ug = 1.0 W/m²K)	1.4 W/m²K
U value (triple glazing) (Ug = 0.7 W/m²K)	1.2 W/m²K
Air tightness (Pa) (standard threshold)	Class 3 (600 Pa)
Water tightness (Pa)(standard threshold)	Class 5a (200 Pa)
Wind load (Pa)	Class 4A (1600 Pa)
Security - PAS 24	✓
3rd party certification	Npd
Secured by design	Npd

Configurations

Opening	Open in and open out
2-2-0	✓
3-3-0	✓
3-2-1	✓
4-4-0	✓
4-2-2	✓
4-3-1	✓
5-5-0	✓
5-3-2	✓
5-4-1	✓
6-6-0	✓
6-3-3	✓
6-4-2	✓
6-5-1	✓
7-7-0	✓
7-4-3	✓
7-5-2	✓
7-6-1	✓

Design features

Max vent weight	150Kg
Sightline (Head)	97mm
Sightline (Cill)	97mm
Sightline (Jamb)	97mm
Sightline (Meeting Stile)	122mm
Maximum leaf width	1200mm

System features

Frame depth	82mm
Dual colour option	✓
Multi-point locking	✓
Glazing options	Internal bead
Glazing thickness	28mm - 54mm

F82 HI

U value (double glazing)	1.3 W/m²K
U value (triple glazing)	1.1 W/m²K
Air tightness (Pa)	Class 3 (600 Pa)
Water tightness (Pa)	Class 5a (200 Pa)
Wind load (Pa)	Class 4A (1600 Pa)
Security - PAS 24	✓
3rd party certification	Npd
Secured by design	Npd

Open in and open out

2-2-0	✓
3-3-0	✓
3-2-1	✓
4-4-0	✓
4-2-2	✓
4-3-1	✓
5-5-0	✓
5-3-2	✓
5-4-1	✓
6-6-0	✓
6-3-3	✓
6-4-2	✓
6-5-1	✓
7-7-0	✓
7-4-3	✓
7-5-2	✓
7-6-1	✓

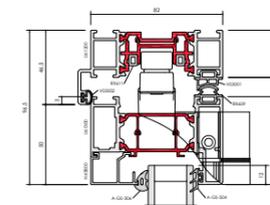
Design features

Max vent weight	150Kg
Sightline (Head)	97mm
Sightline (Cill)	97mm
Sightline (Jamb)	97mm
Sightline (Meeting Stile)	122mm
Maximum leaf width	1200mm

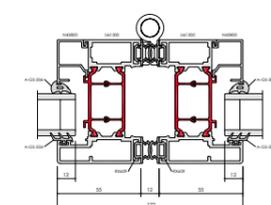
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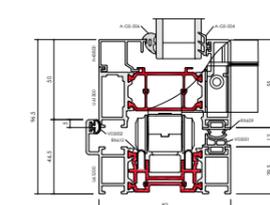
CAD CROSS SECTIONS



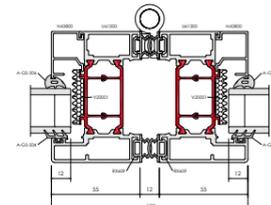
F82 Head



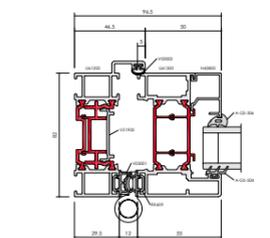
F82 Interlock



F82 Cill



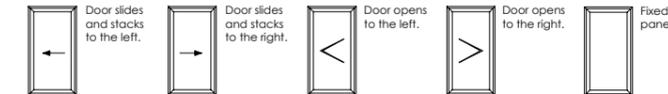
F82 HI Interlock



F82 Jamb

F82 CONFIGURATIONS

Key



Two Pane



Four Pane



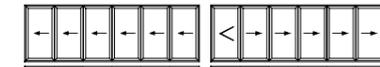
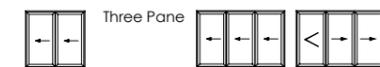
Five Pane



Six Pane



Seven Pane



* Folding Doors are calculated using EN ISO 10077 - Part 2, 3000mm x 2180mm, 3-3-0 Door with Ug: 1.0 W/m²K (double glazed) / 0.7 W/m²K (triple glazed) using P-06-100 outerframe and P-06-200 vent. Single and Double Door value is calculated using EN ISO 10077 - Part 2, 2000mm x 2180mm Double Door with Ug: 1.0 W/m²K (double glazed) / 0.7 W/m²K (triple glazed) using P-06-100 outerframe and P-06-200 vent.

• U-value (Double Glazing) - Folding Doors are calculated using EN ISO 10077 - Part 2, 3000mm x 2180mm, 3-3-0 Door with Ug: 1.0 W/m²K using P-06-100 outerframe and P-06-200 vent. Single and Double Door value is calculated using EN ISO 10077 - Part 2, 2000mm x 2180mm Double Door with Ug: 1.0 W/m²K using P-06-100 outerframe and P-06-200 vent.

† U-value (Triple Glazing) - Folding Doors are calculated using EN ISO 10077 - Part 2, 3000mm x 2180mm, 3-3-0 Door with Ug: 0.7 W/m²K using P-06-100 outerframe and P-06-200 vent. Single and Double Door value is calculated using EN ISO 10077 - Part 2, 2000mm x 2180mm Double Door with Ug: 0.7 W/m²K using P-06-100 outerframe and P-06-200 vent.

Finish in style

When it comes to designing aluminium façade systems, we go to great lengths to ensure every part plays its part to perfection. No shortcuts are taken, no corners cut.

We take the exact same approach when it comes to developing hardware. Every product is designed to not only complement our systems, but strikingly enhance them too.

Our tested, tried and trusted hardware range includes suited handles, locks, hinges, rollers, bogeys, seals and brushes. Each and every product has to pass our famously stringent tests, with most subjected to 50,000 operational cycles to emulate a lifetime of trouble-free operation. Then the real testing begins.

Our quality assurance team surveys every nut, every screw, every surface to ensure it's both scratch-free and up to scratch.

We also believe security should be a standard, not an aspiration. It's why almost every aluminium door system featuring our hardware is certified by the Secured by Design scheme.

Of course, added strength and security should never compromise style. And certainly never function. It's why our hardware products not only improve ease of operation for years to come, but deliver a timeless look and finish.



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Experts in Aluminium

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